

CHECKING EMERGENCY SWITCH

MICRO MILLER | MINI CLEANER | MINI CLEANER +C | MINI MILLER | MINI MILLER +C



This Service Centre Instruction describes how to check and replace the emergency switch on a Picote Micro Miller, Mini Cleaner, Mini Cleaner +C, Mini Miller and Mini Miller +C.

THIS DOCUMENT IS INTENDED FOR PICOTE SERVICE CENTRES ONLY

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 WARNING

Before performing any maintenance always check that the machine is fully turned off and unplugged. Only qualified electricians or an authorised Picote Service Center may undertake this work.

Only use Picote Solutions accessories and attachments with the machine described in this Technical Instruction Guide. The use of other accessories or attachments could present a risk of injury or death. The accessories or attachments should only be used in the proper and intended manner. Always follow Picote Solutions' instructions.

PLEASE NOTE: Picote Solutions accepts no liability for any failures or accidents caused by repair attempts made by non-qualified personnel. Any alterations other than those prescribed in these instructions are prohibited. Always wear appropriate PPE.

**DANGER**

Risk of serious injury
from electric shock

REPLACEMENT PARTS IF REQUIRED

PRODUCT NUMBER	PART NAME
9590001080	Emergency-Stop Button for Millers

POSSIBLE TOOLS REQUIRED

Universal Meter
PH and Flat Head Screwdriver

CHECKING OPERATION

1. PUSH AND ROTATE THE EMERGENCY SWITCH. WHEN PUSHED DOWN IT SHOULD STAY DOWN. WHEN ROTATED IT SHOULD GO BACK UP AGAIN.

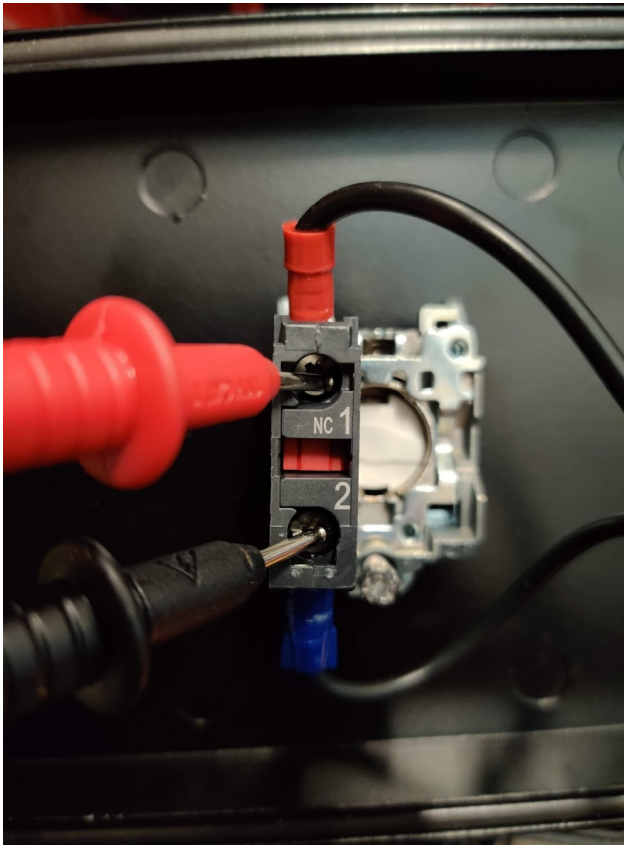


**2. UNSCREW &
OPEN LID OF
THE CONTROL
BOX**

**3. CONNECT
POWER SUPPLY
TO A POWER
SOURCE.**



**4. TURN OWER SWITCH TO
I-POSITION.**



**5. WITH A MULTIMETER, MEASURE
THE VOLTAGE OVER EMERGENCY
SWITCH CONTACTS 1 AND 2.**

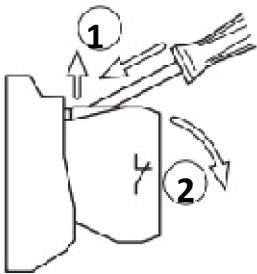
**6. WHEN EMERGENCY SWITCH IS
PUSHED THE VOLTAGE MUST BE
 $\pm 10\%$ OF NOMINAL GRID VOLTAGE.
WHEN ROTATED THE VOLTAGE
MUST BE 0V. IF NOT, TURN OFF THE
MACHINE, REMOVE POWER PLUG
AND CHECK ALL
WIRE CONNECTIONS COMING TO
AND GOING FROM THE SWITCH.**

**IF THIS DOES NOT HELP, REPLACE
SWITCH.**

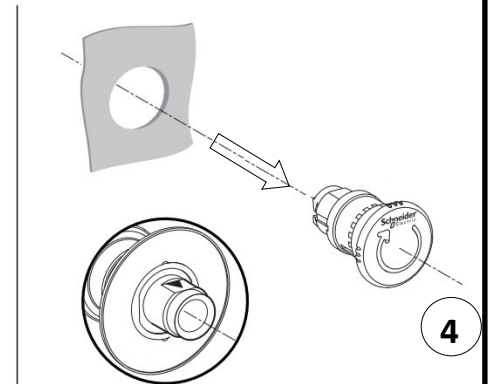
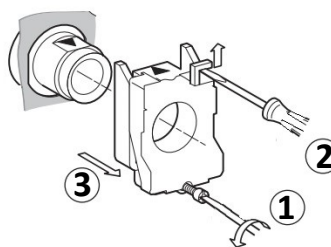
REPLACING EMERGENCY SWITCH

1. UNPLUG MACHINE FROM POWER SOURCE AND TURN ON/OFF SWITCH TO OFF POSITION

2. USE FLAT HEAD SCREWDRIVER TO REMOVE THE CONTACT BLOCK



USE FLAT HEAD AND PHILLIPS SCREWDRIVER TO REMOVE REST OF THE SWITCH



3. REASSEMBLE IN REVERSE ORDER

